

THE CANNON

50-100 cans/minute



LOTUS
BEVERAGE ALLIANCE
Crafting Possibilities.

Compact, Expandable, and 100% Mobile

This is the only canning line on the market that allows you to continue to purge with CO₂, providing for incredibly low dissolved oxygen levels.

Unique "Double Barrel"
316 SS fill tube design

Precise touch
screen controls

High capacity lid magazine that holds
4 full lid sleeves, the highest capacity in
the industry

Modular fill
station design
for easy
expandability

Star wheel gate
system automatically
spaces cans for
optimal lid pic
performance

Easy, fast change
from standard to
sleek/slim
cans and back

High end Rexnord
conveyor with
washdown motor

Feed screw
utilizes servo
technology to
ensure a great
seam and a
fast, quiet, and
incredibly
smooth can
transition

Wheels for
increased
maneuverability

Compact Footprint
6' (L) x 2' (W)



ASK ABOUT FINANCING

THE PREMIER CHOICE FOR MOBILE CANNERS

Just over 6 feet long and 2 feet wide and 100% mobile, The Cannon is the premier choice for mobile canners. It offers expandability from 50 to 100 cans/minute. No wasted investment, no loss of value, simply grow without growing. Double capacity, same footprint.

DUAL LANE DESIGN:

The Cannon's unique dual lane design provides incredibly low dissolved oxygen levels, smaller footprint, expandability and redundancy.

DOUBLE BARREL FILLER:

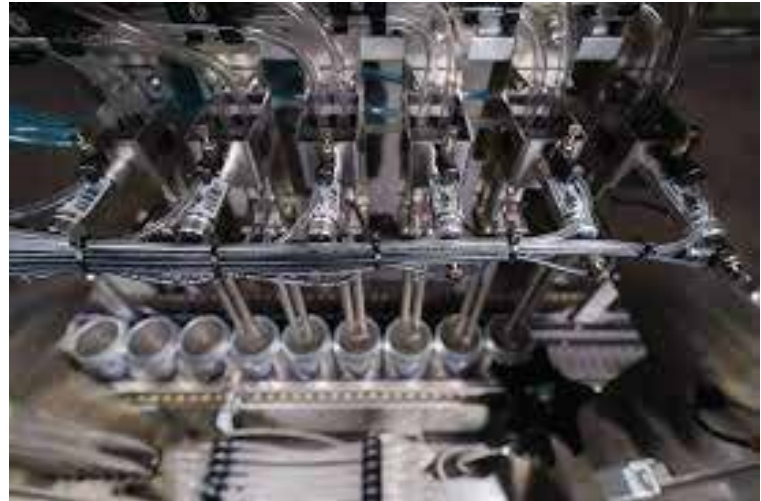
The double barrel fill nozzle feature places 2 fill tubes into each can. This allows faster filling with less space, less energy, and fewer moving parts.

SMARTFILL SERVO:

The vertical motion of the filler is controlled by a servo motor. Utilizing servo technology means precise, adjustable movement, size change with the push of a button, foam control, low energy, no compressed air, and no maintenance.

EASY TO CLEAN:

The Cannon features hi-temp silicone tubing and a 316 stainless fill nozzle that allows for high temp, or caustic cleaning during CIP. Even steam cleaning is an option with this system.





THE CANNON

High Capacity Lid Magazine



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NOTHING IN THE INDUSTRY COMPARES

“The Revolver” high capacity lid magazine holds 4 full sleeves of lids, the highest in the industry. When the two active chambers empty, simply turn the magazine 90 degrees and open the slide gates to easily activate the new chambers.

Fill your 2nd Revolver at your leisure and with ease. When one magazine is empty, simply lift and replace with the 2nd without stopping. The level sensor alerts when lids are low so you never miss a switch. It's that easy.

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Additional Features



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LID APPLICATOR:

Our lid applicators feature precision machined slide channels for reliable, extremely low miss count. These dual lane lid applicators feature fine position adjustments on two axis, and provide easy 4 bolt change from 12oz to 16oz cans. The unique spring tension release and stainless pressure roll-on feature means consistent, reliable lid pick and placement, all day long.

RINSE/DRY STATION:

The Cannon is one of the most energy efficient canning lines on the market. It uses burst rinse and dry technology to wash and dry only the cans and not the space between them, making the canning process more eco-friendly, efficient, and effective. We also offer alternative dryer air supply options to eliminate the bulk of your compressed air consumption.



THE CANNON

Servo Driven Feed Screw



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FAST, QUIET, AND INCREDIBLY SMOOTH

Where The Cannon conveyor ends, the feed screw takes over. The feed screw is servo driven, providing fast, quiet, and incredibly smooth can transition to the load cell, the seamer, final can rinse and dry station, and onto packaging.

This design moves your cans effortlessly over a Delrin (polymer) plate surface through the rest of the operation. No problematic conveyor-to-conveyor “bumper can” transitions. Just perfect, controlled movement, every time.

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Fill, Seam, Weigh, Repeat.



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INCREASE EFFICIENCY, MAXIMIZE PROFIT

CAN SEAMER

Seaming is the most critical aspect of any canning operation, ensuring the quality and freshness of your craft beverage. The Cannon is one of the first machines to introduce servo motor technology, which offers precise seam adjustments within a thousandth of an inch possible. Can size changes are fast and easy and all of the grease zerks are easily accessed for routine maintenance.



WEIGH STATION

Our patented check weigh station weighs each can prior to seaming. It is designed to enhance your packaging quality control by moving the seamed cans onto a load cell that reliably measures the weight. Cans that meet operator-defined standards continue on, and low fills are rejected automatically. The load cell also allows prevention of over fill to maximize your profit.



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Commercial Mobile Canning System



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UTILITIES AND SPECIFICATIONS

- **Dimensions:** 6”L (1829mm) x 2”W (610mm)
- **Weight:**
 - Cannon I = 1100 lbs
 - Cannon II = 1200 lbs
- **Cans Per Minute:**
 - Cannon I = 50 (using 12 oz standard cans)
 - Cannon II = 100 (using 12 oz standard cans)
- **Power Requirements:** 22 Full Load Amps at 220v, 1 phase, 50/60 Hz
- **Air:**
 - Cannon I = 6 CFM @ 90 psi
 - Cannon II = 12 CFM @ 90 psi
- **CO₂:**
 - Cannon I = 3 CFM @ 40 psi
 - Cannon II = 6 CFM @ 40 psi
- **Water:** 1 gallon/minute rinse consumption
- **Can Sizes:** Slim, Sleek, Standard
- **Beverage Capability:** Beer, Wine, Coffee, Kombucha, Cider, RTD, Soda, Water

LET US HELP YOU GET YOUR CRAFT INTO CANS. **GET A QUOTE TODAY!**

